

SAM 018947**ACIERA Type 22 V**

Group Pillar drilling machine
Manufacturer ACIERA
Type 22 V
Etat partially rebuilt with new painting



Table length	700 mm
Table width	370 mm
Clamping surface:	
Length	580 mm
Width	280 mm
Drill capacity in steel	22 mm
Drill capacity in cast-iron	24 mm
Depth of throat	300 mm
Drill depth (spindle stroke)	120 mm
Spindle head adjustment	300 mm
Table travels:	
Longitudinal travel (X-axis)	330 mm
Transversal travel (y-axis)	210 mm
Vertical travel (z axis)	350 mm
Spindle speeds:	
stepless	
from	275 t/min
up to	3600 t/min
Voltage 50 Hz 3x	380 Volt
Spindle motor	2 CV
Machine's weight about	990 kg
Overall dimensions machine:	
Length	1100 mm
Width	600 mm
Height	2100 mm
Various accessories:	
Digital readout number of axis:	2
Preparation for coolant device	
Lamp	
Quick change device	
Motorized table adjustment	

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